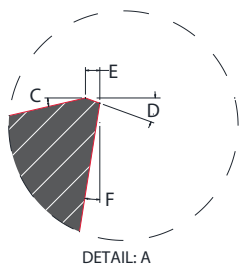




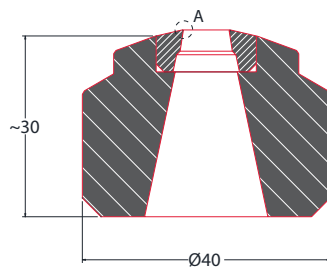
SHAVING DIES



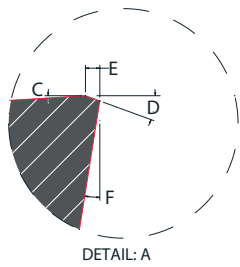
Paramount Die shaving dies and inserts are available in several standard sizes, geometries and casing options. Available in tungsten carbide, shaving dies are an effective means of improving the quality and purity of shaved rod prior to drawing.



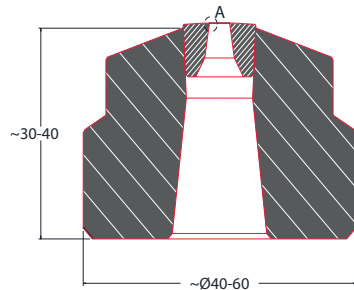
DETAIL: A



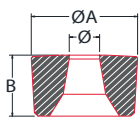
Face Angle	C	13°
Rake Angle	D	10° - 30°
Rake Length	E	0.1mm - 0.2mm
Relief Angle	F	9°



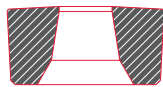
DETAIL: A



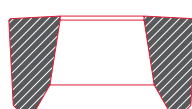
Face Angle	C	3°
Rake Angle	D	10° - 30°
Rake Length	E	0.1mm - 0.2mm
Relief Angle	F	9°



STC



STD



STE



STF

	Diameter ØA (mm)	Height B (mm)	ID Range ØC (mm)
STC	16	10	4.30 - 6.89
STD	20	10	4.85 - 10.99
STE	24	12	11.00 - 14.99
STF	30	15	15.00 - 20.00

