

# PARACASE & PARALOC™ NON-PRESSURE HOLDERS

## NS Holders (Non-Pressure, Straight O.D.)


Holder Type	Die Box Diameter	Available Draw Insert Types	Item Number	Outside Diameter	Assembled Height	Socket Type	
 <p>Type "A"</p>	28mm	TR4/TR4D	NS28X16-4A	28mm	16mm	-	
	43mm	TR4/TR4D	NS43X27-4A	43mm	27mm	-	
		TR6	NS43X27-6A	43mm	27mm	-	
	53mm	TR4/TR4D	NS53X35-4A	53mm	35mm	-	
		TR6	NS53X35-6A	53mm	35mm	-	
		TR8	NS53X35-8A	53mm	35mm	-	
	75mm	TR6	NS75X44-6A	75mm	44mm	-	
		TR8	NS75X44-8A	75mm	44mm	-	
		TR10	NS75X44-10A	75mm	44mm	-	
		TR30	NS75X44-30A	75mm	44mm	-	
	 <p>Type "B"</p>	43mm	TR4/TR4D	NS43X27-4B	43mm	27mm	4
		53mm	TR4/TR4D	NS53X35-4B	53mm	35mm	5
TR6			NS53X35-6B				
TR8			NS53X35-8B				
75mm		TR4/TR4D	NS75X44-4B	75mm	44mm	6	
		TR6	NS75X44-6B				
		TR8	NS75X44-8B				
		TR10	NS75X44-10B				
		T30	NS75X44-30B				

### NS Holder Types:

- Type "A" - Type "A" holders are the most basic holder type and are recommended for use in most non-direct water cooled die boxes or in wet drawing applications where excessive back tension during string up is not a concern for pulling the insert out of the casing.
- Type "B" - Type "B" holders include a threaded cap which provides security against the draw insert pulling back out of the casing during string up. Type "B" holders are recommended for use in all die boxes except for those with direct water cooling. Type "B" holders require the use of a hex socket for assembly.
- All holder types are heat treated for exceptional durability and service life.

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## NT Holders (Non-Pressure, Tapered O.D.)

Holder Type	Die Box Diameter	Available Draw Insert Types	Item Number	Outside Diameter	O.D. Taper (Including Angle)	Socket Type
 <p>Type "B"</p>	43mm	TR4/TR4D	NT43X27-4B6	43mm	6°	4
	53mm	TR4/TR4D	NT53X35-4B6	53mm	6°	5
		TR6	NT53X35-6B6			
	75mm	TR4/TR4D	NT75X44-4B6	75mm	6°	6.5
		TR6	NT75X44-6B6			
		TR8	NT75X44-8B6			
		TR10	NT75X44-10B6			
		TR30	T75X44-30B6			

